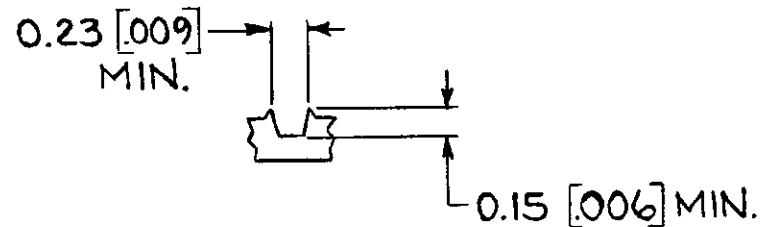
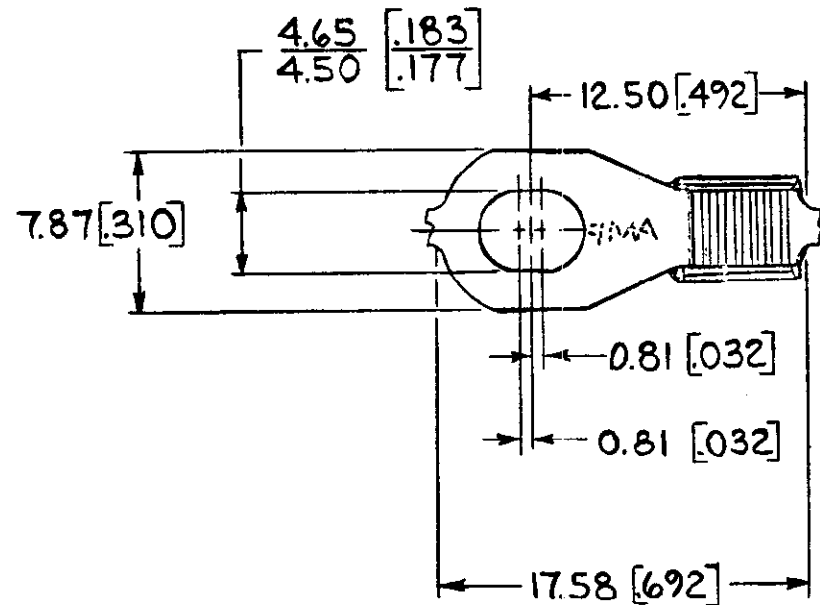
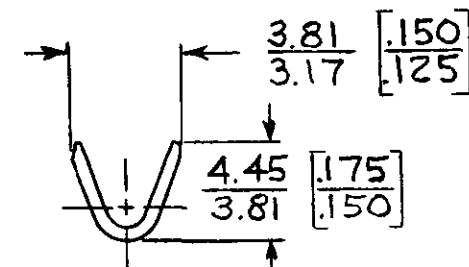


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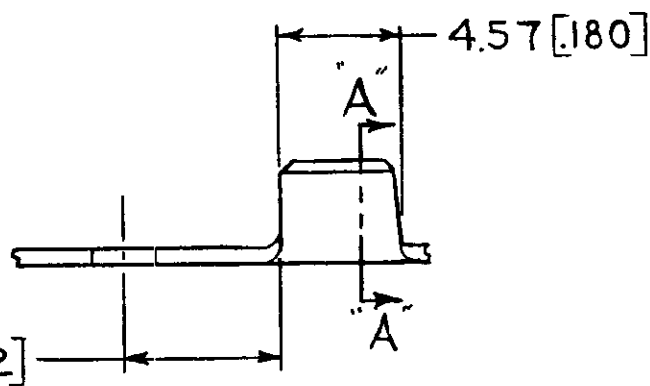
REVISIONS					
P	F	ZONE	LTR	DESCRIPTION	DATE
✓	✓			PER ECN A-5035	
✓	✓		A	REVISED PER A-5059	7-1-81
✓	✓		B	RELEASED FROM PROD. ADDED .190/.165	12-12-81
✓	✓		C	REVISED PER A-5347	1-26-82
✓	✓		D	RELEASED FROM PROD.	2-18-82
✓	✓		E	ADDED -2 PER TTI 85/97	6/10/85
✓	✓		F	OBSOLETE -2 PER 0710-0273-96	12/1/85



SERRATION DETAIL
APPLIES ONLY AT
STRAIGHT PORTION
ON SIDE OF BARREL.



SECT. A-A



NOTE:

1. CONTINUOUS STRIP ON REELS.
2. DIMS. IN BRACKETS ARE IN INCHES.

METRIC

OBSOLETE		FIN	1.19-1.78 mm DIA [17-13 1/2]	63147-2
		NONE	1.19-1.78 mm DIA [17-13 1/2]	63147-1
		FINISH	WIRE RANGE	PART NO
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. mm TOLERANCES ON: DECIMALS ± 0.38 [015] ANGLES ± 0.38 [015]		CONTRACT NO	AMP AMP INCORPORATED Harrisburg, Pa.	
MATERIAL 0.51 [020] THK. BRASS		DR R.L. Smyers 5-27-81	NAME RING-AMPLIVAR	
FINISH SEE TABLE		CHK G Yetter 4/22/81	7 SERRATION	
		APPD R.P. Frantz 6-22-81	SIZE B	FSCM NO 00779
		APPD E. Rode 6-22-81	DRAWING NO 63147	SHEET
		DSGN APPD	SCALE 1/4"	
		OTHER APPD		